

R10 RAINWATER DRAINAGE SYSTEMS**311 Aluminium Gutters****• Manufacturer & Reference:**

Twinfix Limited,
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• Product Ref: Twinfix Extruded Aluminium Gutter and Rainwater Pipe System

Gutter system with no external joints or brackets, designed to overflow away from the building, mechanically secured to 'secret fix' brackets to prevent removal.

Pipes secured to substrate using an 'Anti-climb' fixing system.

- Material:** Extruded aluminium to BS1474
- Size:** Gutter nominal size 125mm x 70mm. Rainwater outlet 63mm int. diam.
Rainwater Pipes 76mm x 76mm square section with rounded corners
- Gauge:** Gutter 2mm general thickness
Pipe 1.62mm thickness
- Finish:** Polyester Powder Coating to BS6496 to a selected RAL or BS colour
- Fixings:** Gutter secret fixed with brackets and bracket kit, supplied complete with stainless steel screws and washers.
Pipes secured to substrate using a continuous extruded aluminium channel and internal lugs. (Suitable stainless steel fixing screws supplied by installer).
- Method of jointing:** Gutter Union Joints secured in accordance with Twinfix instructions using the Sealing Compound provided.
Pipes have jointing spigots which are sealed where necessary using low modulus silicone sealant provided by Twinfix.
- Accessories:** As required. Running Outlets, Stop Ends, Internal & External Corners, Pipe offsets.
Twinfix gutter 'Leaf-Guard' clip-fit aluminium mesh.
Accessories can be fabricated to suit specific job requirements.